

	PAKKA LTD. INTEGRATED MANAGEMENT SYSTEM		Doc. No. : IMS/YPL/R&D/F41							
			Issue No :01							
	SANGH MANUAL		Issue Date : 01/12/2019							
			Rev. No :79							
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Application :			Technical Data Sheet Of Bleached Kraft Paper							
Printing , Wrapping										
Poly Extrusion , Foil Lamination										
Certificate: ISO 9001,ISO 14001,ISO 45001			GSM Range		25 - 70 GSM					
ISO 22000, FSC (COC)			Grade Name		SWP- (SUPER WRAPPING POSTER)					
Parameters	Units	Test Method	GSM Range							
			25	30	38	40	45	50	60	70
GSM Tolerance	g/m2		±2	±2	±2	±5%	±5%	±5%	±5%	±5%
Average.Burst Factor	Min.	(T 403 os -76)	16	16	16	16	16	16	16	16
Average Tear Factor	Min.	(T 414 om – 82)	45	45	50	50	50	50	50	50
AverageTensile Strength	Min. (Kg./15mm)	(T 404 om -82)	1.3	1.6	2.0	2.1	2.4	2.6	3.1	3.7
Breaking Length	Min. (Meter)	(T 404 om -82)	3500	3500	3500	3500	3500	3500	3500	3500
Cobb - 60	Max. on Machine	(T 441 om – 82)	30	30	30	30	30	30	30	30
Brightness	Min (% pv)	(T452 os -77)	82	82	82	82	82	82	82	82
Opacity	Min (%)	(T 425 om – 81)	50	65	70	72	75	80	80	80
Gloss	Min (%)	(T 480 om -99)	28	28	28	26	26	26	26	26
Moisture	(%)	(T 412 om – 88)	5±0.5	5±0.5	5±0.5	6±0.5	6±0.5	6±0.5	6±0.5	6±0.5
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80
±5%
16
50
4.2
3500
30
82
80
26
6±0.5